

Instruction manual

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HERITAGE MODEL
100 H

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PORTER-CABLE
PROFESSIONAL POWER TOOLS

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Router



MODEL
100

IMPORTANT

*Please make certain that the person who is
to use this equipment carefully reads and
understands these instructions before
starting operations.*

The Model and Serial No. plate is located on the main
housing of the tool. Record these numbers in the
spaces below and retain for future reference.

Model No. _____

Type _____

Serial No. _____

Part No. 907395 - 12-20-02

SAFETY GUIDELINES / DEFINITIONS

This manual contains information that is important for you to know and understand. This information relates to protecting YOUR SAFETY and PREVENTING EQUIPMENT PROBLEMS. To help you recognize this information, we use the symbols listed below. Please read the manual and pay attention to these sections.

⚠ DANGER indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

⚠ WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

⚠ CAUTION indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

CAUTION used without the safety alert symbol indicates potentially hazardous situation which, if not avoided, may result in property damage.

⚠ WARNING **SOME DUST CREATED BY POWER SANDING, SAWING, GRINDING, DRILLING, AND OTHER CONSTRUCTION ACTIVITIES** contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

⚠ WARNING Read Operator's Manual. Do not operate equipment until you have read Operator's Manual for **Safety, Assembly, Operation, and Maintenance Instructions**.

GENERAL SAFETY RULES

READ AND UNDERSTAND ALL INSTRUCTIONS. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS.

WORK AREA

1. **Keep your work area clean and well lit.** Cluttered benches and dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep bystanders, children, and visitors away while operating a power tool.** Distractions can cause you to lose control.

ELECTRICAL SAFETY

1. **Grounded tools must be plugged into an outlet properly installed and grounded in accordance with all codes and ordinances. Never remove the grounding prong or modify the plug in any way. Do not use any adapter plugs. Check with a qualified electrician if you are in doubt as to whether the outlet is properly grounded.** If the tools should electrically malfunction or break down, grounding provides a low resistance path to carry electricity away from the user.
2. **Avoid body contact with grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is grounded.
3. **Don't expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
4. **Do not abuse the cord. Never use the cord to carry the tools or pull the plug from an outlet. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately.** Damaged cords increase the risk of electric shock.
5. **When operating a power tool outside, use an outdoor extension cord marked "W-A" or "W".** These cords are rated for outdoor use and reduce the risk of electric shock.

PERSONAL SAFETY

1. **Stay alert, watch what you are doing, and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication.** A moment of inattention while operating power tools may result in serious personal injury.
2. **Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry, or long hair can be caught in moving parts.
3. **Avoid accidental starting. Be sure switch is OFF before plugging in.** Carrying tools with your finger on the switch or plugging in tools that have the switch ON invites accidents.
4. **Remove adjusting keys or wrenches before turning the tool ON.** A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
5. **Do not overreach. Keep proper footing and balance at all times.** Proper footing and balance enable better control of the tool in unexpected situations.
6. **Use safety equipment. Always wear eye protection.** Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.
7. **Use certified safety equipment.** Eye protection equipment should comply with ANSI Z87.1 standards, hearing equipment should comply with ANSI S3.19 standards, and dust mask protection should comply with MSHA/NIOSH certified respirator standards.

TOOLS USE AND CARE

1. **Use clamps or other practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body is unstable and may lead to loss of control.

- 2. Do not force tool. Use the correct tool for your application.** The correct tool will do the job better and safer at the rate for which it is designed.
- 3. Do not use tool if switch does not turn it ON or OFF.** A tool that cannot be controlled with the switch is dangerous and must be repaired.
- 4. Disconnect the plug from the power source before making any adjustments, changing accessories, or storing the tool.** Such preventive safety measures reduce the risk of starting the tool accidentally.
- 5. Store idle tools out of reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.
- 6. Maintain tools with care. Keep cutting tools sharp and clean.** Properly maintained tools, with sharp cutting edges are less likely to bind and are easier to control.
- 7. Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tool's operation. If damaged, have the tool serviced before using.** Many accidents are caused by poorly maintained tools.
- 8. Use only accessories that are recommended by the manufacturer for your model.** Accessories that may be suitable for one tool may become hazardous when used on another tool.

SERVICE









- 1. Tool service must be performed only by qualified repair personnel.** Service or maintenance performed by unqualified personnel may result in a risk of injury.
- 2. When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance Section of this manual.** Use of unauthorized parts or failure to follow Maintenance Instructions may create a risk of electric shock or injury.

SPECIFIC SAFETY RULES AND SYMBOLS FOR ROUTERS

- 1. HOLD TOOL BY INSULATED GRIPPING SURFACES WHEN PERFORMING AN OPERATION WHERE THE CUTTING TOOLS MAY CONTACT HIDDEN WIRING OR ITS OWN CORD.** Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
- 2. TIGHTEN COLLET NUT SECURELY** to prevent the bit from slipping.
- 3. PROVIDE CLEARANCE** under workpiece for router bit when through-cutting.
- 4. CHECK TO SEE THAT THE CORD** will not "hang up" during operation.
- 5. CLEAR THE ROUTER BIT AREA** before starting motor.
- 6. MAINTAIN FIRM GRIP ON TOOL** to resist starting torque.
- 7. KEEP HANDS CLEAR OF BIT WHEN MOTOR IS RUNNING** to prevent personal injury.
- 8. LET THE MOTOR COME TO A COMPLETE STOP** before putting the tool down.
- 9. NEVER TOUCH ROUTER BITS AFTER USE.** They may be extremely hot.

10. **AVOID "CLIMB-CUTTING".** (See section "USING THE TOOL" in this manual). "Climb-cutting" increases the chance for loss of control resulting in possible personal injury.
11. **DO NOT HAND-HOLD THE ROUTER IN AN UPSIDE-DOWN OR HORIZONTAL POSITION.** The motor can separate from the base if not properly attached according to the instructions (See "ATTACHING THE MOTOR TO THE ROUTER") section.
12. **SOME WOOD CONTAINS PRESERVATIVES WHICH CAN BE TOXIC.** Take extra care to prevent inhalation and skin contact when working with these materials. Request, and follow, any safety information available from your material supplier.
13. There are certain applications for which this tool was designed. Porter-Cable strongly recommends that this tool NOT be modified and/or used for any application other than that for which it was designed. If you have questions relative to its application, DO NOT use the tool until you have written Porter-Cable and we have advised you.

Technical Service Manager
Porter-Cable Corporation
4825 Highway 45 North
Jackson, TN 38305

SYMBOL	DEFINITION
V volts
A amperes
Hz hertz
W watts
kW kilowatts
μ F microfarads
l liters
kg kilograms
N/cm ² newtons per square centimeter
Pa pascals
h hours
min minutes
s seconds
 alternating current
3  three-phase alternating current
3N  three-phase alternating current with neutral
 direct current
n_0 no load
 alternating or direct current
 Class II Construction
 splash-proof construction
 watertight construction
.../min revolutions or reciprocation per minute

REPLACEMENT PARTS

When servicing use only identical replacement parts.

MOTOR

Many Porter-Cable tools will operate on either D.C., or single phase 25 to 60 cycle A.C. current and voltage within plus or minus 5 percent of that shown on the specification plate on the tool. Several models, however, are designed for A.C. current only. Refer to the specification plate on your tool for proper voltage and current rating.

CAUTION

Do not operate your tool on a current on which the voltage is not within correct limits. Do not operate tools rated A.C. only on D.C. current. To do so may seriously damage the tool.

EXTENSION CORD SELECTION

If an extension cord is used, make sure the conductor size is large enough to prevent excessive voltage drop which will cause loss of power and possible motor damage. A table of recommended extension cord sizes will be found in this section. This table is based on limiting line voltage drop to 5 volts (10 volts for 230 volts) at 150% of rated amperes.

If an extension cord is to be used outdoors it must be marked with the suffix W-A or W following the cord type designation. For example – SJTW-A to indicate it is acceptable for outdoor use

RECOMMENDED EXTENSION CORD SIZES FOR USE WITH PORTABLE ELECTRIC TOOLS

		Length of Cord in Feet									
		115V	25 Ft.	50 Ft.	100 Ft.	150 Ft.	200 Ft.	250 Ft.	300 Ft.	400 Ft.	500 Ft.
		230V	50 Ft.	100 Ft.	200 Ft.	300 Ft.	400 Ft.	500 Ft.	600 Ft.	800 Ft.	1000 Ft.
Nameplate Ampere Rating	0-2	18	18	18	16	16	14	14	12	12	
	2-3	18	18	16	14	14	12	12	10	10	
	3-4	18	18	16	14	12	12	10	10	8	
	4-5	18	18	14	12	12	10	10	8	8	
	5-6	18	16	14	12	10	10	8	8	6	
	6-8	18	16	12	10	10	8	6	6	6	
	8-10	18	14	12	10	8	8	6	6	4	
	10-12	16	14	10	8	8	6	6	4	4	
	12-14	16	12	10	8	6	6	6	4	2	
	14-16	16	12	10	8	6	6	4	4	2	
	16-18	14	12	8	8	6	4	4	2	2	
	18-20	14	12	8	6	6	4	4	2	2	

FUNCTIONAL DESCRIPTION

FOREWORD

The router is one of the most useful tools in the woodworking field. It may be used for many cutting and shaping operations such as slotting, mortising, dadoing, grooving, rabbeting, corner-rounding, beading, dovetailing, veining, inlay work, etc.

ASSEMBLY

SELECTING THE BIT

This Router comes with a $\frac{1}{4}$ " split type collet which accommodates bits with $\frac{1}{4}$ " shanks.

CAUTION Disconnect tool from power source while preparing it for use, making adjustments, and when it is not in use.

INSTALLING AND REMOVING THE BIT

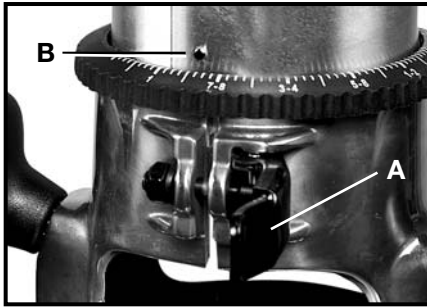


Fig. 1

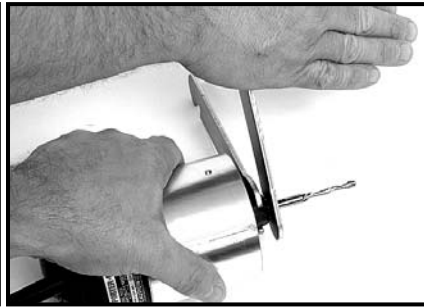


Fig. 2

WARNING DISCONNECT TOOL FROM POWER SOURCE.

1. To remove motor unit from base unit:
 - (a) Open the clamp (A) Fig. 1.
 - (b) While holding base, turn power unit COUNTERCLOCKWISE until lower pin (B) in motor housing is disengaged from groove in base.
 - (c) Lift power unit free from base unit.
2. Clean and insert shank of bit into collet until shank bottoms, then back it out approximately $\frac{1}{16}$ ".

CAUTION Do not use router bits with a diameter in excess of 1.5" in this tool.

3. Lay power unit on its side on bench with the collet pointing AWAY from you.
4. Place one wrench on flats of chuck with the opposite end of the wrench resting on the bench to your left (Fig. 2).
5. Place other wrench on collet and tighten COUNTERCLOCKWISE. TIGHTEN FIRMLY.
6. To remove the bit, reverse the procedure.

AVOID POSSIBLE DAMAGE TO COLLET. NEVER TIGHTEN COLLET WITHOUT BIT.

ATTACHING THE MOTOR TO THE ROUTER BASE

⚠ WARNING DISCONNECT TOOL FROM POWER SOURCE.

1. Open the clamp (A) Fig. 1 and set the power unit in the base unit.
2. Align the lower pin of the power unit (B) Fig. 1 with the groove in the base.
3. Rotate the power unit **CLOCKWISE** into the base until the upper guide pins are set in the groove of the base.
4. Close the clamp.

ADJUSTING DEPTH OF CUT

⚠ WARNING DISCONNECT TOOL FROM POWER SOURCE.

1. Open the clamp (A) Fig. 3A.
2. Hold the base (E) and turn the power unit (F) Fig. 3A **COUNTER-CLOCKWISE** until the tip of the bit is above the bottom of the base.
3. Set the tool on a flat surface.
4. Turn the power unit (F) Fig. 3A **CLOCKWISE** until bit touches the work.
5. Close the clamp (A) Fig. 3A.
6. Rotate the depth adjusting ring (B) Fig. 3A until the zero-line (C) Fig. 3B is opposite the index line (D) Fig. 3B on the housing.
7. Open the clamp (A) Fig. 3A.
8. Tip the router so that the bit is clear of the wood surface. Turn the power unit (F) Fig. 3A **CLOCKWISE** until the index line (D) Fig. 3B on the motor housing reaches the desired depth indicated on the ring.
9. Close the clamp (A) Fig. 3A.

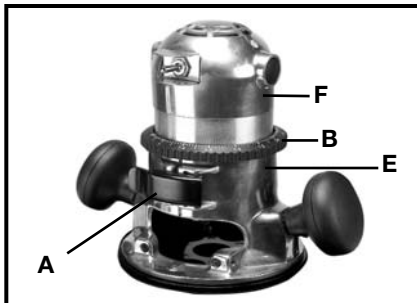


Fig. 3A

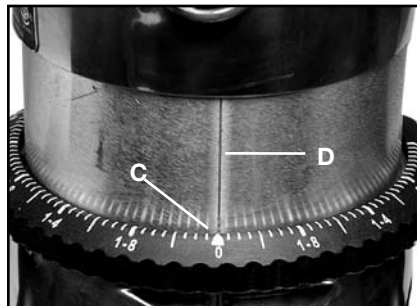


Fig. 3B

NOTE: Setting the index line to 1/4" on the ring means the cutting edge of the bit is exposed 1/4" below the base.

OPERATION

CONNECTING TO POWER SOURCE

⚠ WARNING Before connecting tool to power source **ALWAYS MAKE SURE SWITCH IS IN THE "OFF" POSITION.** Also check that the power circuit is the same as that shown on specification plate of the router.

STARTING AND STOPPING THE MOTOR

⚠ CAUTION

Before starting the router, make sure that the bit is clear of the workpiece and foreign objects. Keep a firm grip on router to resist starting torque.

Start and stop the motor by setting the toggle switch (A) Fig. 4 to the "ON" or "OFF" position.



Fig. 4

⚠ CAUTION

To avoid personal injury or damage to finished work, always allow the motor to come to a COMPLETE STOP before setting it down.

USING THE ROUTER

IMPORTANT: Before using your router, consider the kind and total amount of material to be removed. Depending on the workpiece, more than one cut may be necessary to avoid overloading the motor. Before beginning the cut on the actual workpiece, make a sample cut on a piece of scrap lumber to show exactly how the cut will look, as well as enable you to check dimensions.

⚠ CAUTION

Always be sure that the work is rigidly clamped or otherwise secured before making a cut.

Generally speaking, when working on a bench, the workpiece should be held on the bench by wood clamps. When routing edges, the router should be held firmly down and against the work by both guiding knobs.

Since the cutter rotates clockwise (when viewing router from top), the router should be moved from left to right as you stand facing the work (see Fig. 5). When working on the inside of a templet, move router in clockwise direction. When working on the outside of a templet, move router in a counterclockwise direction.

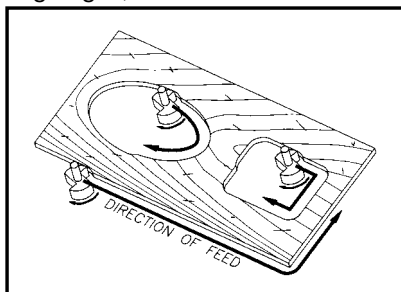


Fig. 5

⚠ WARNING

Avoid "Climb-Cutting" (cutting in direction opposite that shown in Fig. 5). "Climb-Cutting" increases the chance for loss of control resulting in possible personal injury. When "Climb-Cutting" is required (backing around a corner), exercise extreme caution to maintain control of router.

The speed and depth of cut will depend largely on the type of workpiece. Keep the cutting pressure constant, but do not crowd the router so the motor speed slows excessively. More than one pass may be necessary on exceptionally hard woods or problem materials to get the desired depth of cut. When making cuts on all four edges of the workpiece, make the first cut on the end of the piece across the grain. Thus, if chipping of wood occurs at the end of a cut, it will be removed when making the next cut parallel with the grain.

THE EDGE GUIDE

An optional Edge Guide is available to aid straight edge planing, parallel grooving, and dado or slotting operations.

To assemble, insert guide rods (A) in holes in base Fig. 6 and secure with screws (B). Adjust the guide (C) on the rods and secure it with thumb screws (D).

TEMPLATE GUIDES

A wide variety of templet guides is available for use in pattern and templet routing operations. Fig. 7 shows a typical combination bit, templet guide, and locknut.

⚠ WARNING DISCONNECT TOOL FROM POWER SOURCE.

To install, insert templet guide in center hole of router base and secure in place with the locknut.

BEFORE CONNECTING TOOL TO POWER SOURCE, install the bit, adjust the depth of cut, and rotate the router chuck by hand. Make sure that the bit or collet do not contact templet guide.

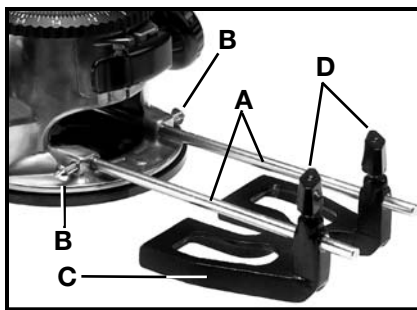


Fig. 6

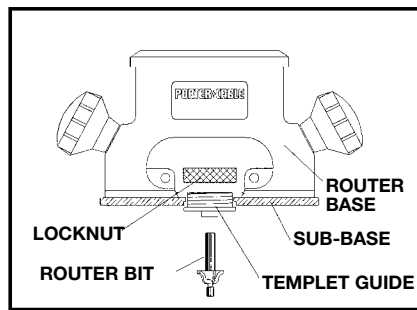


Fig. 7

MAINTENANCE

KEEP TOOL CLEAN

Periodically blow out all air passages with dry compressed air. Remove buildup of grime resulting from working with green or sappy wood. All plastic parts should be cleaned with a soft damp cloth. NEVER use solvents to clean plastic parts. They could possibly dissolve or otherwise damage the material.

▲ CAUTION Wear safety glasses while using compressed air.

FAILURE TO START

Should your tool fail to start, check to make sure the prongs on the cord plug are making good contact in the outlet. Also, check for blown fuses or open circuit breakers in the line.

LUBRICATION

This tool has been lubricated with a sufficient amount of high grade lubricant for the life of the unit under normal operating conditions. No further lubrication is necessary.

BRUSH INSPECTION AND LUBRICATION

For your continued safety and electrical protection, brush inspection and replacement on this tool should ONLY be performed by an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE/DELTA FACTORY SERVICE CENTER.

At approximately 100 hours of use, take or send your tool to your nearest authorized Porter-Cable Service Station to be thoroughly cleaned and inspected. Have worn parts replaced and lubricate with fresh lubricant. Have new brushes installed, and test the tool for performance.

Any loss of power before the above maintenance check may indicate the need for immediate servicing of your tool. DO NOT CONTINUE TO OPERATE TOOL UNDER THIS CONDITION. If proper operating voltage is present, return your tool to the service station for immediate service.

SERVICE AND REPAIRS

All quality tools will eventually require servicing or replacement of parts due to wear from normal use. These operations, including brush inspection and replacement, should ONLY be performed by either an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE/DELTA FACTORY SERVICE CENTER. All repairs made by these agencies are fully guaranteed against defective material and workmanship. We cannot guarantee repairs made or attempted by anyone other than these agencies.

Should you have any questions about your tool, feel free to write us at any time. In any communications, please give all information shown on the nameplate of your tool (model number, type, serial number, etc.).

ACCESSORIES

A complete line of accessories is available from your Porter-Cable•Delta Supplier, Porter-Cable•Delta Factory Service Centers, and Porter-Cable Authorized Service Stations. Please visit our Web Site www.porter-cable.com for a catalog or for the name of your nearest supplier.

▲WARNING

Since accessories other than those offered by Porter-Cable Delta have not been tested with this product, use of such accessories could be hazardous. For safest operation, only Porter-Cable •Delta recommended accessories should be used with this product.

PORTER-CABLE LIMITED ONE YEAR WARRANTY

Porter-Cable warrants its Professional Power Tools for a period of one year from the date of original purchase. We will repair or replace at our option, any part or parts of the product and accessories covered under this warranty which, after examination, proves to be defective in workmanship or material during the warranty period. For repair or replacement return the complete tool or accessory, transportation prepaid, to your nearest Porter-Cable Service Center or Authorized Service Station. Proof of purchase may be required. This warranty does not apply to repair or replacement required due to misuse, abuse, normal wear and tear or repairs attempted or made by other than our Service Centers or Authorized Service Stations.

ANY IMPLIED WARRANTY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WILL LAST ONLY FOR ONE (1) YEAR FROM THE DATE OF PURCHASE.

To obtain information on warranty performance please write to: PORTER-CABLE CORPORATION, 4825 Highway 45 North, Jackson, Tennessee 38305; Attention: Product Service. THE FOREGOING OBLIGATION IS PORTER-CABLE'S SOLE LIABILITY UNDER THIS OR ANY IMPLIED WARRANTY AND UNDER NO CIRCUMSTANCES SHALL PORTER-CABLE BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

PORTER-CABLE • DELTA SERVICE CENTERS (CENTROS DE SERVICIO DE PORTER-CABLE • DELTA) (CENTRE DE SERVICE PORTER-CABLE • DELTA)

Parts and Repair Service for Porter-Cable • Delta Power Tools are Available at These Locations
(Obtenga Refaccion de Partes o Servicio para su Herramienta en los Sigüientes Centros de Porter-Cable • Delta)
(Locations où vous trouverez les pièces de rechange nécessaires ainsi qu'un service d'entretien)

ARIZONA Tempe 85282 (Phoenix) 2400 West Southern Avenue Suite 105 Phone: (602) 437-1200 Fax: (602) 437-2200	ILLINOIS Addison 60101 (Chicago) 400 South Rohlwing Rd. Phone: (630) 424-8805 Fax: (630) 424-8895	MINNESOTA Cleveland 44125 8001 Sweet Valley Drive Unit #19 Phone: (216) 447-9030 Fax: (216) 447-3097	
CALIFORNIA Ontario 91761 (Los Angeles) 3949A East Guasti Road Phone: (909) 390-5555 Fax: (909) 390-5554 San Leandro 94577 (Oakland) 3039 Teagarden Street Phone: (510) 357-9762 Fax: (510) 357-7939	Woodridge 60517 (Chicago) 2033 West 75th Street Phone: (630) 910-9200 Fax: (630) 910-0360	MISSOURI North Kansas City 64116 1141 Swift Avenue Phone: (816) 221-2070 Fax: (816) 221-2897	OREGON Portland 97230 4916 NE 122 nd Ave. Phone: (503) 252-0107 Fax: (503) 252-2123
COLORADO Arvada 80003 (Denver) 8175 Sheridan Blvd., Unit S Phone: (303) 487-1809 Fax: (303) 487-1868	MARYLAND Elkridge 21075 (Baltimore) 7397-102 Washington Blvd. Phone: (410) 799-9394 Fax: (410) 799-9398	NEW YORK Flushing 11365-1595 (N.Y.C.) 175-25 Horace Harding Expwy. Phone: (718) 225-2040 Fax: (718) 423-9619	PENNSYLVANIA Willow Grove 19090 520 North York Road Phone: (215) 658-1430 Fax: (215) 658-1433
FLORIDA Davie 33314 (Miami) 4343 South State Rd. 7 (441) Unit #107 Phone: (954) 321-6635 Fax: (954) 321-6638 Tampa 33609 4538 W. Kennedy Boulevard Phone: (813) 877-9585 Fax: (813) 289-7948	MASSACHUSETTS Braintree 02185 (Boston) 719 Granite Street Phone: (781) 848-9810 Fax: (781) 848-6759	NORTH CAROLINA Charlotte 28270 9129 Monroe Road, Suite 115 Phone: (704) 841-1176 Fax: (704) 708-4625	TEXAS Carrollton 75006 (Dallas) 1300 Interstate 35 N, Suite 112 Phone: (972) 446-2996 Fax: (972) 446-8157
GEORGIA Forest Park 30297 (Atlanta) 5442 Frontage Road, Suite 112 Phone: (404) 608-0006 Fax: (404) 608-1123	MICHIGAN Madison Heights 48071 (Detroit) 30475 Stephenson Highway Phone: (248) 597-5000 Fax: (248) 597-5004	OHIO Columbus 43214 4560 Indianola Avenue Phone: (614) 263-0929 Fax: (614) 263-1238	WASHINGTON Auburn 98001 (Seattle) 3320 West Valley HWY, North Building D, Suite 111 Phone: (253) 333-8353 Fax: (253) 333-9613

Authorized Service Stations are located in many large cities. Telephone **800-487-8665** or **731-541-6042** for assistance locating one. Parts and accessories for Porter-Cable • Delta products should be obtained by contacting any Porter-Cable • Delta Distributor, Authorized Service Center, or Porter-Cable • Delta Factory Service Center. If you do not have access to any of these, call **888-848-5175** and you will be directed to the nearest Porter-Cable • Delta Factory Service Center. Las Estaciones de Servicio Autorizadas están ubicadas en muchas grandes ciudades. Llame al **800-487-8665** ó al **731-541-6042** para obtener asistencia a fin de localizar una. Las piezas y los accesorios para los productos Porter-Cable • Delta deben obtenerse poniéndose en contacto con cualquier distribuidor Porter-Cable • Delta, Centro de Servicio Autorizado o Centro de Servicio de Fábrica Porter-Cable • Delta. Si no tiene acceso a ninguna de estas opciones, llame al **888-848-5175** y le dirigirán al Centro de Servicio de Fábrica Porter-Cable • Delta más cercano. Des centres de service agréés sont situés dans beaucoup de grandes villes. Appelez au **800-487-8665** ou au **731-541-6042** pour obtenir de l'aide pour en repérer un. Pour obtenir des pièces et accessoires pour les produits Porter-Cable • Delta, s'adresser à tout distributeur Porter-Cable • Delta, centre de service agréé ou centre de service d'usine Porter-Cable • Delta. Si vous n'avez accès à aucun de ces centres, appelez le **888-848-5175** et on vous dirigera vers le centre de service d'usine Porter-Cable • Delta le plus proche.

CANADIAN PORTER-CABLE • DELTA SERVICE CENTERS

ALBERTA Bay 6, 2520-23rd St. N.E. Calgary, Alberta T2E 8L2 Phone: (403) 735-6166 Fax: (403) 735-6144	MANITOBA 1699 Dublin Avenue Winnipeg, Manitoba R3H 0H2 Phone: (204) 633-9259 Fax: (204) 632-1976	QUÉBEC 1515 Ave. St-Jean Baptiste, Québec, Québec G2E 5E2 Phone: (418) 877-7112 Fax: (418) 877-7123
BRITISH COLUMBIA 8520 Baxter Place Burnaby, B.C. V5A 4T8 Phone: (604) 420-0102 Fax: (604) 420-3522	ONTARIO 505 Southgate Drive Guelph, Ontario N1H 6M7 Phone: (519) 836-2840 Fax: (519) 767-4131	1447, Begin St-Laurent, (Montréal), Québec H4R 1V8 Phone: (514) 336-8772 Fax: (514) 336-3505

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